

# XRD2 Operating Procedure - HTK 1200N Stage

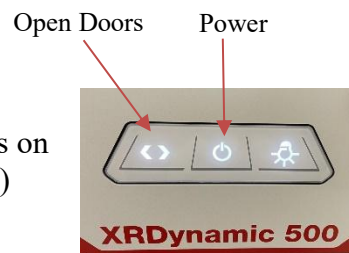
Temperature range: 25C to 1200C in air or vacuum

*See HTK 1200N Guide*

1. Ensure you have an XRD2 reservation in CoreResearch, and “Start” your reservation

## Start-Up

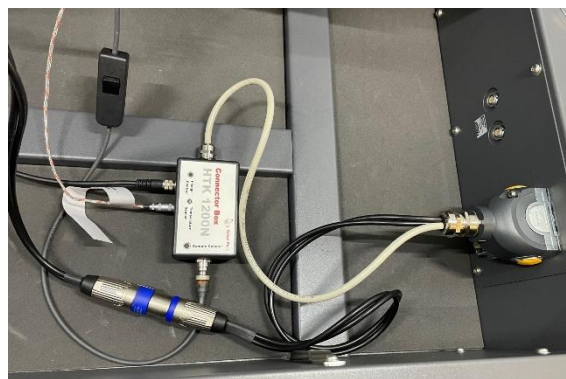
2. Turn on power on front instrument panel
3. Open XRDrive software
4. Wait until the power button stops flashing and all buttons on the front panel are illuminated (this takes about 1 minute)
5. Click the Connect button
6. Turn on X-Ray source
  - Wait until X-Rays have ramped up to 40kV and 49mA before proceeding



## Experiment Setup

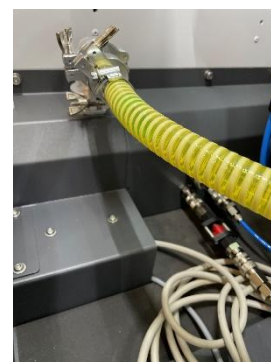
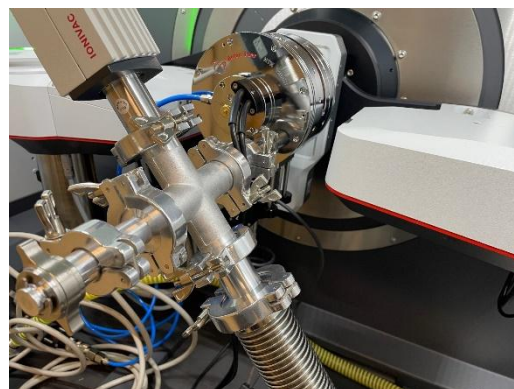
7. Press Door Open on the front instrument panel and then slide doors open
8. Unmount the Sample Spinner Stage (if in place)
9. Mount the HTK 1200N stage
10. Load the sample into the HTK 1200N stage (*see page 23 in the HTK 1200N guide*)
11. Make all necessary connections
  - Connect the heater power supply cable
  - Make connections to the HTK 1200N Connector Box
    - Connect the box to the XRD chamber
    - Connect spinner switch to the Connector Box
    - Connect flange control to the Connector Box
    - Connect one end of thermocouple to the Connector Box and the other end to the HTK 1200N stage. ***Handle carefully as the thermocouple wire and connections are fragile***
  - Connect the cooling water lines

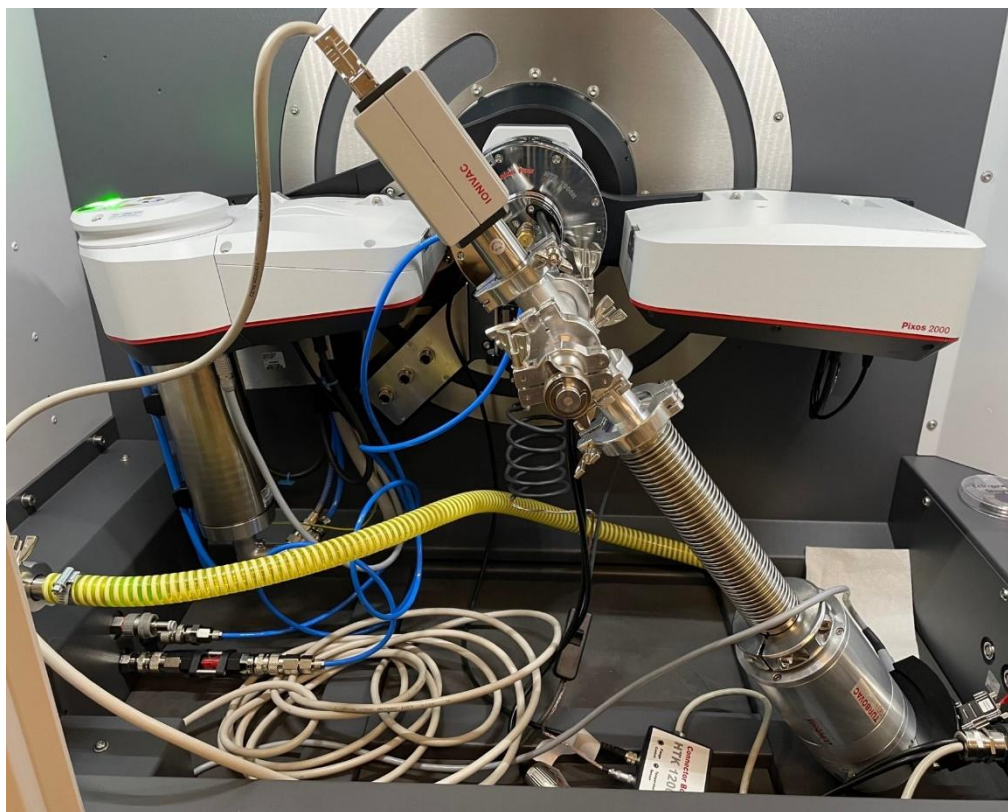




12. If the experiment is to be performed under vacuum:

- Connect the turbo pump attachment to the front of the HTK 1200N stage using adapter from the smaller diameter port of the stage to the larger diameter port of the turbo pump attachment
- Feed the turbo pump power cord and pressure gauge cord through XRD cabinet opening and connect vacuum hose





- Connect the turbo pump power cord and pressure gauge cord
- Turn on the pressure gauge and roughing pump
- Turn on the turbo pump
- The pressure should get down to the low 10-4 mbar range



13. Close the XRD chamber doors
14. In the XRDdrive software, select the “Stage Spinner” option under the Select Stage Configuration pull down menu
15. Click Perform Automatic Stage Alignment and follow instructions
  - When completed, click close
16. Click on the menu icon and select either
  - New Measurement Plan (to create a new measurement plan from scratch)
  - Open Measurement Plan (to open a saved measurement plan and edit)



17. Enter experiment name (the name of your measurement plan)
18. Select the Scan Data Target Folder by clicking on the icon function
  - Select or create your own folder in the XRDEperiments folder
19. Enter a sample name
20. Build your Measurement Plan
  - Select “Set Temperature” to enter a table of temperature values for your measurements
  - Select “Add Task” to insert a Wait step or Sample Alignment Step
  - Select “Add Scan” to create a measurement program
    - Use Coupled Scan for standard 2-theta measurements (moves both the incident X-Ray source and the detector)
    - Use Detector Scan for grazing incidence measurements (keeps incident X-Ray angle the same and only moves the detector)
    - Typical Settings:

Scan settings

Scan type

☒ Absolute
 ☐ Relative

$\omega$  offset (fixed)

0.0000 °

2 $\theta$  start

20.0000 °

2 $\theta$  end

80.0000 °

Scan mode

☒ Continuous (default, high dyn. range)
 ☐ Continuous (high precision)
 ☐ Step

Step size

0.02 °

Time per step

29.979 s

Time per step adjusted

Estimated duration

00 h 06 m

Stage setting

☒ Spin sample

Detector settings

Detector mode

☐ 0D
 ☒ 1D

Detector region

☒ Full detector
 ☐ Region of interest (ROI)

Optics

Beam geometry

Bragg-Brentano (monochromator)

Absorber/filter wheel

Optics slit

Primary Soller slit

0.05 rad

Secondary Soller slit/Parallel plate collimator

0.05 rad

Divergence slit

☒ Fixed
 ☐ Automatic

Opening: 1.038 mm

0.250 °

Max. illuminated sample length (reflection): 9.0 mm

Illuminated length

mm

Anti-scatter slit

☒ Optimized
 ☐ Fixed

mm

Beam mask

10.000 mm

**Scan Type:** Absolute

**$\omega$  offset:** 0.0000

**Scan Mode:** Continuous

**Step size:** 0.01 or 0.02 degrees

XRD2 Operating Procedure HTK 1200N Stage

Revision 2  
M. Walters  
08/28/2025



**Time per step:** select so that total time is between 5-10 minutes

**Spin sample:** checked for powders, unchecked for films

**Detector Mode:** 1D

**Detector Region:** Full Detector

**Beam Geometry:** Bragg-Brentano (monochromator) or Bragg-Brentano (no optic)

**Absorber/Filter Wheel:** Optics Slit if using monochromator, Ni KB filter if no optic

**Primary Soller Slit:** 0.05 rad

**Secondary Soller Slit:** 0.05 rad

**Divergence Slit:** Fixed; type in a value such that the illuminated sample length is less than the actual sample length

**Anti-Scatter Slit:** Optimized

**Beam Mask:** type in a value that is less than the actual sample width

See “Influence of Selected Optics” document on SMIF XRD2 web page

- Click “Build from settings” to enter a scan name based on your setting values. Add your sample name to the front of this text string

Scan Name

Sample1 Coupled Scan Om0 0.0° 2 $\theta$  25.0° - 35.0° ContHCR MB

Build from settings

*Note; The raw data will be saved with a filename given by the scan name*

- Save Measurement Plan by clicking on the menu icon and choosing Save Measurement and then selecting your folder in the XRDEXperiments folder

## Experiment

- Click Start Measurement to run your Measurement Plan

- The data is automatically saved in two files:

- .scn : text file of the raw data (can be opened in Notepad)
- .hdf5: file containing the meta data (can be opened in HDFView)
- A separate file is saved for each temperature step, and the temperature value will automatically be appended to the filename

## Data Saving, Viewing, and Analysis

Data Viewing (See XRDView guide)

- Open XRDview

- Select “Start viewing data”

- Click “Select working directory” and go to the directory that contains the scans you’d like to view.

✓ Select working directory

- Selecting a scan will show the meta data for that scan in a side window

- Select multiple scan by holding down Ctrl

- Click the Select box in the bottom right corner to view the scans

✓ Select

- If multiple scans have been selected, an overlay plot will be generated
- Open the side window pane to adjust plotting plot settings
- Plots can be saved in picture form by selecting “Export Chart”



#### Data Analysis (See *XRDanalysis guide*)

30. Open XRDanalysis

31. Create New Project

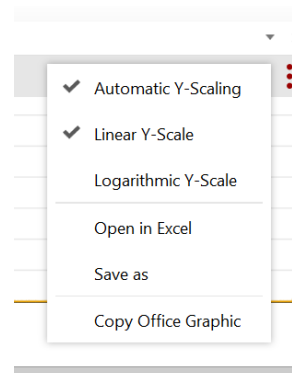
32. Add Measurement Data (select the hdf5 file you would like to analyze)

33. To save the raw data to Excel:

- Click the 3 dots in the upper right corner and select “Open in Excel”
- Save the Excel file to your folder in the XRDEperiments folder

34. Perform Data Analysis if desired

- Search peaks
- Fit peaks
- Match (to files in ICCD database)
- Quantitative Fit



## Shut down

35. Press Door Open on the front instrument panel and then slide the doors open

36. If the turbo pump assembly was used:

- Turn off the turbo pump
- Turn off the rough pump
- Turn off the pressure gauge
- Vent the chamber by disconnecting the vacuum hose from the XRD chamber. Replace caps on connections.
- Disconnect the turbo pump power cord and pressure gauge cord and feed them back up through the XRD chamber
- Disconnect the turbo pump from the front of the HTK 1200N stage and remove the adapter. Replace caps on connections.

37. Wait until Sample Stage Temperature is less than 50C

38. Disconnect the cooling water lines

39. Disconnect the HTK 1200N Connector Box

- Disconnect one end of thermocouple from the Connector Box and the other end from the HTK 1200N stage. ***Handle carefully as the thermocouple wire and connections are fragile***
- Disconnect flange control from the Connector Box
- Disconnect spinner switch from the Connector Box
- Disconnect the box from the XRD chamber
- Disconnect the heater power supply cable

40. Unload the sample holder from the HTK 1200N stage

- Remove sample from the stage

- Reinsert sample holder into the HTK 1200N stage
41. Unmount the HTK 1200N stage
  42. Remount the Sample Spinner Stage
  43. Close the XRD chamber doors
  44. In the XRDdrive software, a window should appear indicating that the Sample Spinner stage is mounted
    - Click on “Load Existing Stage Alignment”
  45. Turn off X-Rays (if not already off)
  46. Close Software
  47. Turn off power on front panel
  48. Stop your XRD2 reservation in CoreResearch